

High Efficiency

Air-to-water heat pump

# The heating and cooling systems of the future!

A step in the right direction of reducing pollution and CO<sub>2</sub> emissions

# The increase of CO<sub>2</sub> and other green house gases is a key concern.

Following the European commitment of reducing 20% of the emissions by 2020, energy waste from residential space heating and domestic hot water have been identified as the possible reduction targets.

Air-to-water heat pumps are considered as renewable energy technology compared to heating systems dependent on fossil fuel or non efficient electrical heating.

They are now considered as ideal solutions for space heating and domestic hot water.

Residential heat production by means of gas, oil or electricity contribute to raise the  $\mathrm{CO}_2$  emissions level in the atmosphere. In addition these traditional heating systems are less efficient and therefore the energy running costs increase.



## **ENERGY EFFICIENT OPERATION**

Traditionally domestic heating has been provided by fossil fuels (coal, electricity, oil, gas, LPG). These resources are not only finite but the burning of them is also a major contributor to carbon emissions. The EU is launching legislation to rule on the environmental and efficiency performance of heating systems such as the Energy Performance of Building Directive (EPBD), the ECO label or REACH.

The air-to-water heat pump from Mitsubishi Heavy Industies uses a sustainable energy source. In fact, it extracts heat from the outside air. The system consists of a closed circuit containing R-410A refrigerant. A thermodynamic cycle is created through evaporation, condensation, compression and expansion. A heat pump "pumps" heat from a low to a high temperature level. The heat raised is transferred to the water distribution system (under floor heating, low temperature radiators and/or fan coil units) in the home via a heat exchanger.

# Connect to solar systems



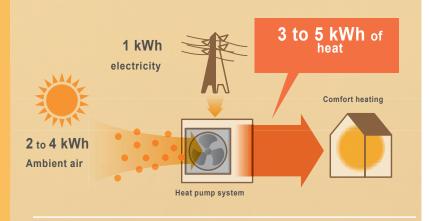
Efficiency can be increased and carbon emissions reduced even further when is combined with other renewable sources such as solar water heating systems.

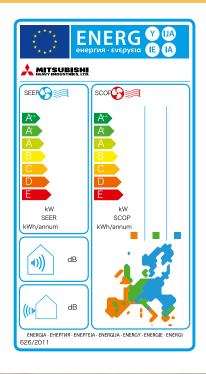


We are surrounded by an endless supply of free energy: supplied by the sun and present in all spheres of our environment, the air, the ground, the groundwater...Heat pumps enable us to recover this free, inexhaustible energy and to harness its power to heat our homes. These systems have the huge advantage, apart from reducing your electricity bill, of saving fossil fuels and at the same time limiting greenhouse gas emissions. Mitsubishi Heavy Industies system is an air/water heat pump system that uses energy from the outdoor air and transmits them via a heat exchanger to the water used to heat your home in winter, in addition, some Aquarea models can even be used to cool your house in summer time and produce hot water all year round.

#### WHAT'S A HEAT PUMP?

Apsorbing the free energy from atmosphere .Heat pump requires only 1kW of electricity to generate 3 to 5 kW thermal energy.





# ENERGY LABEL "Class A"

### in European

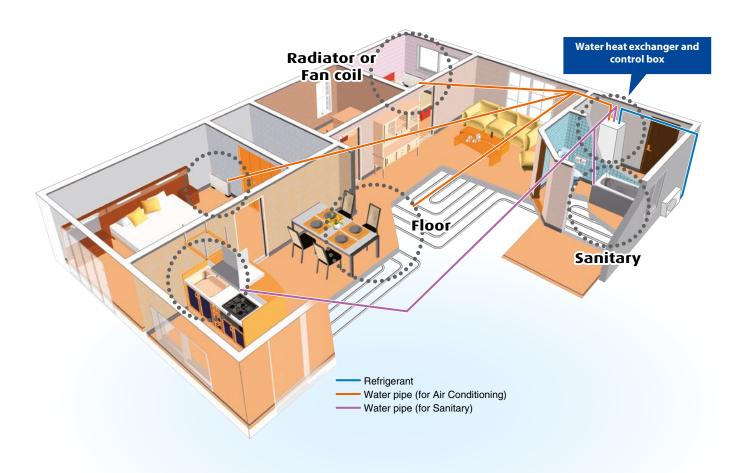
Seasonal efficiency is the new way of rating the true efficiency of heating and cooling products over an entire year. Set by the EU's new regulation implementing Eco-Design Directive for Energy Related Product (ErP) which specifies the minimum efficiency of heating pumps manufacturers must integrate into their products. The new Seasonal Efficiency rating system that must be used for heating and cooling by all manufacturers



# OUTDOOR UNIT: AN EFFICIENT USE OF ENERGY FROM THE AIR

The outdoor unit extracts heat from the outside air and transfers it inside through refrigerant piping to supply heating. The compact outdoor unit is easily installed and, as no drilling or excavation work is required, it can also be installed in condos and apartments.

## **Product Information**



### **RADIATORS**



Existing low temperature radiators can used with heat pump heating system.
The electronic control of the module keep temperature constant avoiding heating peaks and heat waste.

#### **FAN COILS**



Fancoil distribute heat or cold air in the ambient. Its fan speed and room temperature can be regulated from controler to match user personal need.

## UNDER FLOOR HEATING



Water circuit run in underfloor pipes. With this system heat energy (radiant heat and heat conduction) in floor is excellent heating element. Floor heating is low temperature heating.

## SANITARY HOT WATER TANK



The hot water stored in the tank is kept in temperature using the heat generated by the heat pump. The electrical heating is used only whenever there is a peak request for hot water periodically heat over 60°C to prevent bacteria formation. Different tank type size are available to adapt to any domestic need.

#### **HEAT PUMP**



It is placed out side the buliding. Its function is to extract heat from the ambient air, increase its temperature and use the refrigerant pipes to transport it to the internal unit. In the warm season the process is reversed to lower the temperature in the

#### water circuit.

If the temperature is low, and the humidity is high, frost will stick to the heat exchanger of the outdoor unit. If use is continued, the "Automatic defrosting device" will function to remove this frost.

#### CONTROL



The user friendly interface is placed in the hydronic module. Provide triple function, installation parameters and setpoints, user selectable programs and scheduled operation, system monitoring and self check diagnosis.

#### **HYDRONIC MODULE**



Placed indoor, either in the kitchen cabinet or a service room, the indoor unit has a separate heat exchanger to transfers the heat from the refrigerant circuit to the water circuit.

The advanced electronic enable the hydronic module to distribute intelligently the right water temperature according to the data received from the 5 indoor temperature sensors.

# High Efficiency Technology HyperInverter



Our new advanced technology has realized high efficiency, strong heating and long piping. This contributes to the environmental protection through energy saving and permits installation of the units (11~16kW) considering a heating operation under temperature conditions down to -20°C and design flexibility has been improved by extension of piping length to 100m.

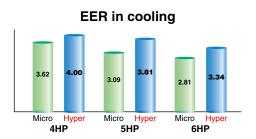
WIRED REMOTE CONTROLLER AND CONTROL BOX IS ADOPTED STANDARD.

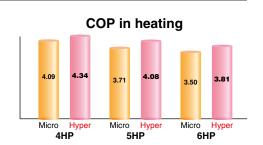




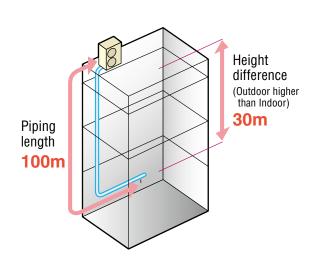
# **High efficiency**

The industry's highest COP levels are achieved by our latest technologies, such as new high efficient twin rotary compressors and the combination with new Hyper inverter outdoor units.



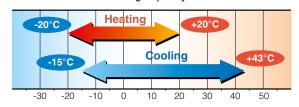


# Long piping (in case of 11-16kW)



# Strong heating (in case of 11-16kW)

-20°C: Heating operation down to -20°C -15°C: Nominal heating capacity maintained at -15°C



#### Max.heating capacity (kW)

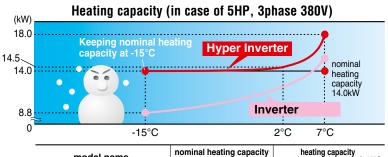
	Hyper Inverter	Inverter
FDC100VSX(4HP, 3phase 380V)	16.0	12.5
FDC125VSX(5HP, 3phase 380V)	18.0	16.0
FDC140VSX(6HP, 3phase 380V)	20.0	16.5

# Leading powerful heating capacity in the industry

Thanks to optimization of refrigeration control with use of electric expansion valve and development of new twin rotary compressors, max heating capacity has been increased.

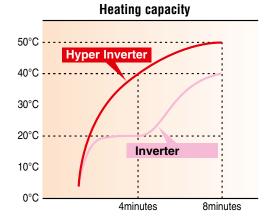
Hyper Inverter series can reach the set temperature very quickly, keeping nominal heating capacity when outdoor temperature is -15°C. It is effective to be used even in cold area.

Temperature of supply air can reach 40°C in 4 minutes after start up under low temperature operation conditions (at both indoor and outdoor temperature of 2°C) and can reach 50°C in 8 minutes after that.



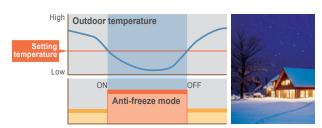
model name	nominal heating capacity (kW at outdoor temperature of 7°C)	heating capacity at outdoor temperature of -15°C		
FDC100VSX (3phase 380V)	11.2kW	11.2kW		
FDC125VSX (3phase 380V)	14.0kW	14.0kW		
FDC140VSX (3phase 380V)	16.0kW	16.0kW		

Please refer to our technical manual for installation conditions, operation range and heating/cooling capacities. (including 1phase 220V)



## **ANTI-FREEZE FUNCTION & Base heater**

Water circulation and compressor can be automatically performed at low outdoor temperature. Freezing of circulated water can be prevented.





## Blue Fin

Due to application of blue coated fins (KS101) for the heat exchanger of new outdoor unit, corrosion resistance has been improved compared to current models.





## DC FAN MOTOR

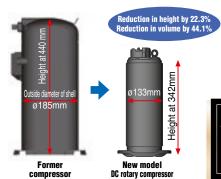
High performance, high efficiency small DC fan motor mounted.



# Size reduction and high efficiency performance on the DC twin rotary compressors

Employment of DC twin rotary compressor has enabled to utilize a high-speed range of up to 120 rps at the maximum to secure the required capacity.

Optimum compressor control has been realized by employing the vector control\* and the starting current has been improved significantly compared with former models. Moreover, vibration has been reduced.



\* Vector control means a. technique to realize an optimum control by converting the current wave to a smooth sinusoidal waveform



# Wired remote control with weekly timer



The RC-E5 control enables extensive access to service and maintenance technical data combined with easy to use functions and a clear LCD display.

### Weekly timer function as standard

RC-E5 provides (as a standard feature) a weekly timer, which allows one-week operation schedules to be registered. A user can specify up to four times a day to start/stop the air conditioner. (Temperature setting is also possible with the timer).

## Timer operation

Time		8	9	10	11	12	13	14	15	16 23
	Ti	Timer-1			Timer-2		Timer-3		Timer-4	
RUN										
STOP										

### Run hour meters to facilitate maintenance checking

RC-E5 stores operation data when an anomaly occurs and indicates the error on the LCD. It also displays cumulative operation hours of the air conditioner and compressor since commissioning.

# Room temperature controlled by the remote control sensor

The temperature sensor is housed in the top section of the remote control unit. This arrangement has improved the sensitivity of the remote control unit's sensor, which permits more finely controlled air conditioning.



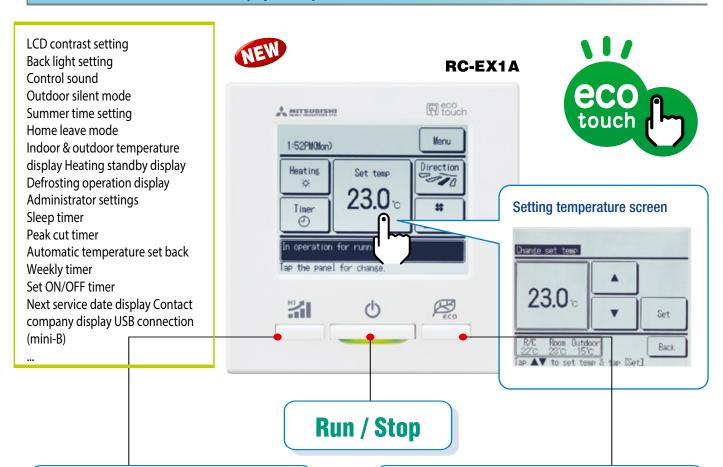
## Changeable set temperature ranges

RC-E5 allows the upper and lower limits of a set temperature range to be specified separately.

By adjusting a set temperature range, you can ensure energy saving air conditioning by avoiding excessive cooling or heating.

Changeable range					
Upper limit	20~30°C(effective for heating operation)				
Lower limit	18~26°C(effective for non-heating operation)				

# eco touch CONTROL (option)



# **High power operation**

The highest capacity operation (Max 15 minutes)

- Increasing compressor speed
- Increasing power

# **Energy-saving operation**

- •Changes set temperature.
  At 28°C in cooling mode and 22°C in heating mode, 25°C in auto mode.
- in heating mode, 25°C in auto mode.
  •Operation correction by outdoor temperature



# Technical Specifications 9 - 16kW



#### Remote control Wired











Model		SRC 80ZM-S	FDC 100VSX	FDC 125VSX	FDC 140VSX
Power supply	220 V, 50Hz	3 Phase 380V 50Hz			
Туре	Inverter	HyperInverter			
Function	Heating – Cooling – DWH*				
	Capacity (kW)	9.0 [ 1.7 (Min.)~ 10.5 (Max.)]	11.2 [ 4.0(Min.)~ 16.0(Max.)]	14.0 [ 4.0(Min.)~ 18.0(Max.)]	16.0 [ 4.0(Min.)~ 20.0(Max.)]
Heating	Input (kW)	2.57	2.58	3.77	4.42
	COP	3.50	4.34	3.71	3.62
	Capacity (kW)	<b>8.0</b> [ 2.15 (Min.)~ 9.0 (Max.)]	<b>10.0</b> [ 4.0(Min.)~ 11.2(Max.)]	<b>12.5</b> [ 5.0(Min.)~ 14.0(Max.)]	14.0 [5.0(Min.)~ 16.0(Max.)]
Cooling	Input (kW)	2.35	2.50	3.49	4.28
	EER	3.40	4.00	3.58	3.27
Refrigerant piping	size	ф15.88 / ф6.35	ф15.88 / ф9.52		
Sound pressure level	dB(A)	48~57	48~50	48~50	49~52
Minimum pipe length	m	3	5		
Maximum pipe length	m	30 (15m Pre-charged)	100 (30m Pre-charged)		
Maximum height differen	m	20	20		
Operation range(heating mode)	Outdoor ambient °C	-15 ~ 35°C	-20 ~ 35°C		
Leaving water temperature heating	Thermostat control °C	20~55°C			
Leaving water temperature cooling	Thermostat control °C	10∼25°C			
Leaving water temperature domestic hot water tank*	Thermostat control °C	25 ~ 58°C			
Water inlet/outlet pipe connection	in	3/4" 1"			
Outdoor unit Dimension/weight	HxWxD mm / Kg	845 x 970x 370 / 1300×970×370 / 63kg 105kg			
Control thermostat box Dimension /weight	HxWxD mm / Kg	300 x 400 x 90/0.5kg			

<sup>\*</sup>In case of DWH

Control box is equipment with one more thermostat controller



<sup>\*</sup> The capacities in this catalogue are calculated based on following conditions: Heating:
Leaving hot water temperature: 35°C (ΔT 5°C).
Outdoor air temperature: 7°C DB / 6°C WB.
Cooling:
Leaving cold water temperature: 10°C (ΔT 5°C).
Outdoor air temperature: 35°C DB.
The sound pressure level is given at 1 m distance from outdoor units.



# Technical Specifications 22 - 28kW



#### Remote control Wired





RC-EX1A(Option) RC-E5





Outdoor units

Model	FDC 200VS FDC 250VS				
Power supply	3 Phase / 380V 50Hz				
Туре	Inverter				
Function	Heating – Cooling – DWH*				
	Capacity (kW)	<b>22.4</b> [ 7.6(Min.)~ 25.0(Max.)]	28.0 [ 9.5(Min.)~ 31.5(Max.)] 8.50/8.22		
Heating	Input (kW)	6.08/5.84			
	СОР	3.50			
	Capacity (kW)	<b>20.0</b> [ 7.0(Min.)~22.4(Max.)]	<b>25.0</b> [10.0(Min.)~28.0(Max.)]		
Cooling	Input (kW)	6.59/6.58	9.91/10.21		
	EER	3.40	2.50		
Refrigerant piping	size	ф22.22 / ф9.52	ф22.22 / ф12.7		
Sound pressure level	dB(A)	57~57	57~58		
Minimum pipe length	m	5	5		
Maximum pipe length	m	70 (30m Pre-charged)	70 (30m Pre-charged)		
Maximum height differen	m	20	20		
Operation range(heating mode)	Outdoor ambient °C	-15 ~ 35°C	-15 ~ 35°C		
Leaving water temperature heating	Thermostat control °C	20~55°C			
Leaving water temperature cooling	Thermostat control °C	10 ~ 25°C			
Leaving water temperature domestic hot water tank*	Thermostat control °C	25 ~ 58°C			
Water inlet/outlet pipe connection	in	1"			
Outdoor unit Dimension/weight	HxWxD mm / Kg	1300×970×370 / 122kg	1505×970×370 / 140kg		
Control thermostat box Dimension /weight	HxWxD mm / Kg	300 x 400 x 90/0.5kg			

## \*In case of DWH

Control box is equipment with one more thermostat controller

Heating: Leaving hot water temperature: 35°C (ΔT 5°C). Outdoor air temperature: 7 °C DB / 6 °C WB.

Cooling:

Leaving cold water temperature: 7°C (\Delta T 5°C).

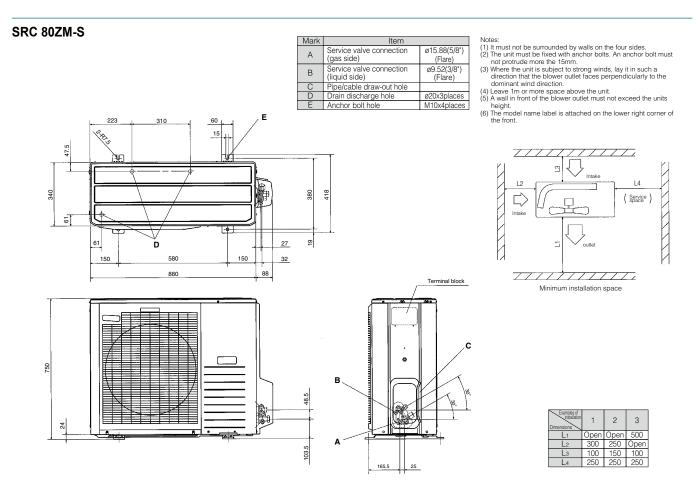
Outdoor air temperature: 35 °C DB.

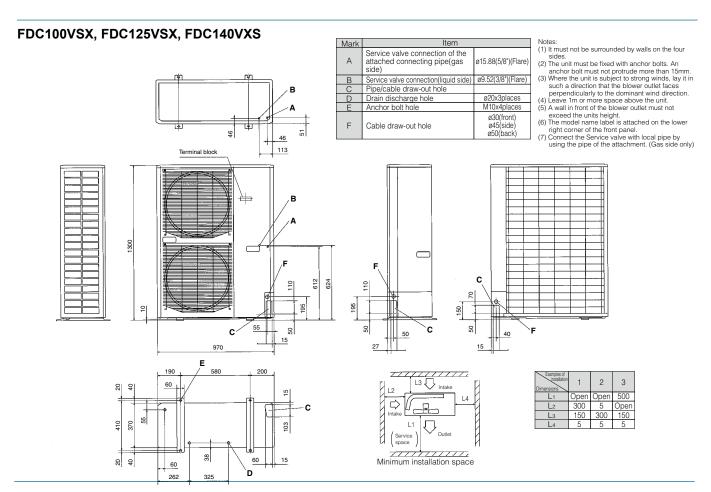
The sound pressure level is given at 1 m distance from outdoor units.

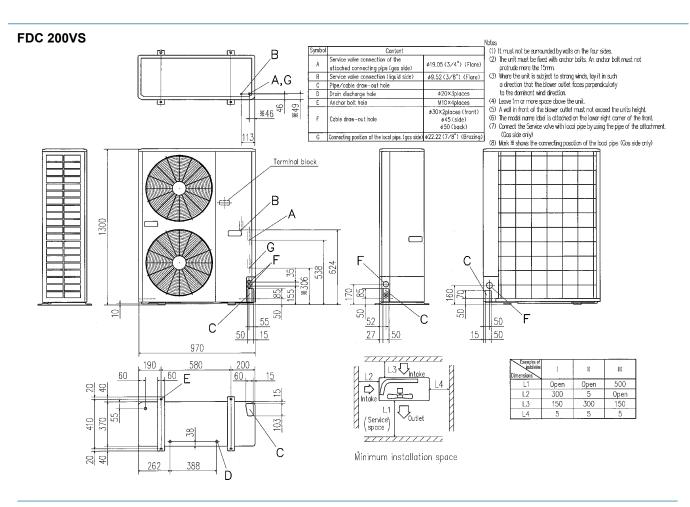


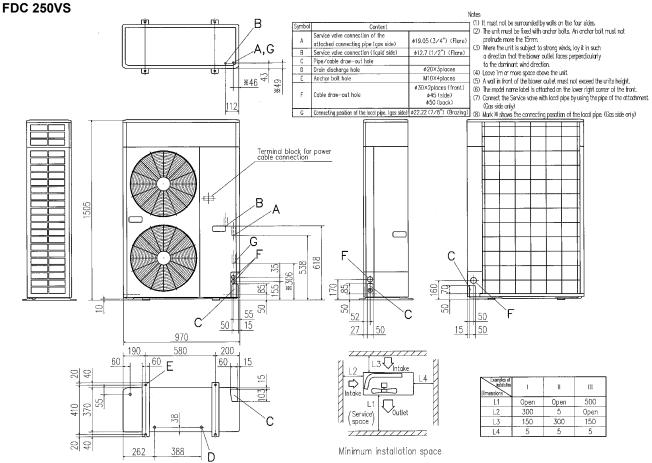
<sup>\*</sup> The capacities in this catalogue are calculated based on following conditions:

# OUTDOOR UNIT DIMENSIONS (unit:mm)













# Air-to-water heat pump



Mitsubishi Heavy Industries, Ltd. Air-Conditioning & Refrigeration Systems 16-5, Konan 2-chome, Minato-ku, Tokyo, 108-8215 Japan http://www.mhi.co.jp

Our factories are ISO9001 and ISO14001 certified.

Certified ISO 9001



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